

Professional product and colour systems.



Spies Hecker – simply closer.



Standard Systems – VOC compliant.

Speed-TEC

Main products.

Primer	Priomat Reactive Pretreatment Wipes 4000
Surfacers	Permasolid HS Speed Surfacers 5500
	Permasolid HS Wet-on-Wet Speed Surfacers 5550
Base Coat	Permahyd Hi-TEC Base Coat 480
Clear Coats	Permasolid HS Speed Clear Coat 8810
Hardeners	Permasolid Speed-TEC Hardeners (according TDS)

Hi-TEC

Main products.

Putties	Raderal IR Premium Putty 2035
	Raderal Spray Polyester 3508 grey beige
Primer	Priomat Wash Primer 4075
Primer Surfacers	Permasolid HS Vario Primer Surfacers 5340
Surfacers	Permasolid HS Performance Surfacers 5320
Base Coat	Permahyd Hi-TEC Base Coat 480
Clear Coats	Permasolid HS Race Clear Coat 8700
	Permasolid HS Clear Coat 8055
Hardeners	Permasolid VHS-/Race Hardeners (according TDS)

Classic

Main products.

Putties	Raderal IR Premium Putty 2035
	Raderal Spray Polyester 3508 grey beige
Primers	Priomat 1K Wash Primer 4085
Primer Surfacers	Permasolid HS Vario Primer Surfacers 5340
Surfacers	Permasolid HS Premium Surfacers 5310
	Permasolid HS Express Surfacers 5250
Base Coat	Permahyd Hi-Tec Base Coat 480
Top Coat	Permasolid Automotive Top Coat 275
Clear Coats	Permacron Clear Coat 8025
	Permasolid HS Clear Coat 8034
	Permasolid HS Clear Coat 8030 (for matt finishes)
Hardeners	Permasolid VHS + HS Hardeners (according TDS)

Special Systems – VOC compliant.

Smart

Main products.

Putties	Raderal IR Premium Putty 2035 Raderal Fine Putty 0911
Primer	Priomat 1K Wash Primer 4085
Primer Surfacer	Permasolid HS Express Surfacer 5250 + Permasolid Express Surfacer Accelerator 9250 Permasolid 1K UV Primer Surfacer 9002
Base Coats	Permahyd Hi-TEC Base Coat 480 Permasolid HS Automotive Top Coat 275
Clear Coats	Permasolid HS Race Clear Coat 8700
Hardeners	Permasolid VHS-/Race Hardeners (according TDS)
with Speed-TEC products	
Primer	Priomat Reactive Pretreatment Wipes 4000 Permacron 1K Elastic Primer 3410 (Aerosol)
Surfacer	Permasolid HS Speed Surfacer 5500 Permasolid HS Wet-on-Wet Speed Surfacer 5550
Clear Coats	Permasolid HS Speed Clear Coat 8810
Hardeners	Permasolid Speed-TEC Hardeners (according TDS)

Plastic

Main products.

Primer	Priomat Elastic Primer 3304 transparent
Primer Surfacer	Permasolid HS Vario Primer Surfacer 5340 (with 9060 additive)
Surfacer	Permasolid HS Performance Surfacer 5320 (elasticised) Permasolid HS Premium Surfacer 5310 (elasticised) Priomat Pore Filler 3311
Base Coat	Permahyd Hi-TEC Base Coat 480
Top Coat	Permasolid HS Automotive Top Coat 275
Clear Coats	Permasolid HS Speed Clear Coat 8810 (elasticised) Permasolid HS Race Clear Coat 8700 Permasolid HS Clear Coat 8055 (elasticised) Permasolid HS Clear Coat 8034 (elasticised) Permasolid HS Clear Coat 8030 (for matt finishes) Permasolid VHS + HS Hardeners (according TDS)
Special Additives	Permasolid Plastic Additive 9060 Permasolid Elastic Additive 9050 Permasolid Matting Component MA 110

Standard System – nonVOC compliant.

Classic

Main products.

Putties	Raderal Spray Polyester 3508 grey beige Raderal IR Premium Putty 2035
Primers	Priomat Wash Primer 4075 Priomat 1K Wash Primer 4085
Surfacer	Permasolid HS Premium Surfacer 5310
Primer Surfacer	Permasolid EP Primer Surfacer 4500 light grey
Base Coat	Permacron Base Coat 293/295
Top Coat	Permasolid HS Automotive Top Coat 275
Clear Coats	Permacron Clear Coat 8025 Permacron MS Optiflex Clear Coat 8045 Permasolid HS Clear Coat 8030 (for matt finishes)
Hardeners	Permasolid VHS + HS Hardeners (according TDS)



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